

Steps to Install Rhino 450 660 Front Bumper

1. Remove OEM Bumper

A) Remove bolts holding lower front portion of OEM bumper to plastic skid plate.

B) Remove bolts holding lower rear portion of OEM bumper to plastic skid plate & x-beam

C) Remove bolts hold top part of bumper attachment (atframe)



2. A) Using bolts you removed in step (1C.) attach top bar; **do not tighten yet.**

B. Using bolts you removed in step 1B attach top bar; **do not tighten yet.**



C. Using bolts and washer we provide attach skid plate to back part of lower attachment you installed in step 2 **do not tighten yet.**

3. A. Attach Bison Rhino Bumper



at bottom by placing lower attachments in place and installing bolts provided do not tighten

B.Do the same for top of bumper using pins

4 A.Using bolts provided secure plastic OEM skid plate to Bison skid plate do not completely tighten

5.Tighten all bolts

